



# ULTRA PURGE™ PURGING COMPOUNDS TECHNICAL COMPONENTS

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### WHY PURGE COMPOUNDS?

A Chem-Trend purging compound can purge all of your biggest frustrations and keep you moving forward. When compared to traditional cleaning methods, our purging products provide better cleaning, prevent unwanted stoppages, and save you money.

Best of all, implementing a Chem-Trend purging compound is simple and can be done without any significant changes in your process.



**REQUEST A FREE SAMPLE** today, and swap unnecessary hassle for unlimited potential.

FREE SAMPLE

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# RUBBERISED GRIPS TPE

### DECYC A BILLITY

In cooperation with Fraunhofer IVV, Ultra Purge™ purging compounds were tested for recyclability. When blended up to 5% (by weight) in compatible and incompatible polymers, Ultra Purge™ purging compounds did not alter the physical or chemical properties of the resulting polymer mixture. Nevertheless, suitability tests must be carried out by the customer to confirm that the use of recycled purging compound does not create manufacturing or quality issues. Please note that neither Fraunhofer IVV nor Chem-Trend will accept any warranty or guarantee for the usability, or liability for damages resulting from the use, of any processing remainders of Ultra Purge™.

### REGIONAL AVAILABILITY

# LUSIN® CLEAN 1020

### Ready-To-Use Purging Compound

### Description

Lusin® Clean 1020 is a ready-to-use purging compound that is suitable for use in injection moulding machines. The product's active ingredients are highly efficient cleaning additives.

### **Benefits**

- Especially dedicated for efficient cleaning of injection moulding machines processing TPE & TPU
- Economical
- No smell

### **Typical Properties**

Appearance: Yellowish granules

These are typical values and should not be used to set specifications.



Polymers and blends	Suitability
Polyolefins	+
TPE	++
TPU	++

### **Application**

Lusin<sup>®</sup> Clean 1020 can be used for the cleaning of screw, barrel and nozzle of injection moulding machines. It is also suitable for the cleaning of hot-runners of injection moulding machines.

The product is suitable for colour and material change as well as for removal of black specks.

Superior results are obtained when periodic cleaning is performed

Lusin® Clean 1020 can be used at processing temperature up to  $280^{\circ}\text{C} / 536^{\circ}\text{F}$ .

Request your **customized instructions on how to use**Lusin® Clean 1020 by contacting your nearest sales office or local distributor.

### LEGAL NOTICE



# HIGH PERFORMANCE POLYMERS

High temperature resins that operate as high as 400°C/752°F, are known to be difficult to remove from the machine and degrade very quickly.

Ultra Purge HT+ is specifically formulated to help during material changes and carbon removal.

Lusin® Clean G 410 has the flexibility to transition from a high temperature resin to a resin with working temperature as low as  $250^{\circ}$ C /  $482^{\circ}$ F.

### RECYCABILITY

In cooperation with Fraunhofer IVV, Ultra Purge ™ purging compounds were tested for recyclability. When blended up to 5% (by weight) in compatible and incompatible polymers, Ultra Purge™ purging compounds did not alter the physical or chemical properties of the resulting polymer mixture. Nevertheless, suitability tests must be carried out by the customer to confirm that the use of recycled purging compound does not create manufacturing or quality issues. Please note that neither Fraunhofer IVV nor Chem-Trend will accept any warranty or guarantee for the usability, or liability for damages resulting from the use, of any processing remainders of Ultra Purge™.

### **REGIONAL AVAILABILITY**

# ULTRA PURGE™ HT+

Ready-To-Use Purging Compound



Ultra Purge<sup>™</sup> HT+ is a ready-to-use glass-filled purging compound that is suitable for use in injection moulding machines and extrusion lines. The product's active ingredients are highly efficient cleaning additives.

### **Benefits**

- Rapid cleaning effect
- Easy to use
- High efficiency
- Suitable for high temperature applications

### **Typical Properties**

Appearance: Yellowish granules

These are typical values and should not be used to set specifications



Polymers and blends	Suitability
High Temperature Thermoplastics (PEEK, PPS, PSU)	++

### **Application**

Ultra Purge™ HT+ can be used for the cleaning of screw, barrel and nozzle of injection moulding machines and extrusion lines.

Ultra Purge™ HT+ is especially recommended for colour or material change as well as for the removal of black specks.

Superior results are obtained when periodic cleaning is performed.

Ultra Purge™ HT+ can be used at processing temperature from 250°C / 482°F to 400°C / 752°F.

Request your **customized instructions on how to use**Ultra Purge™ HT+ by contacting your nearest sales office or local distributor

### LEGAL NOTICE

# **LUSIN® CLEAN G 410**

Ready-To-Use Purging Compound

### Description

Lusin<sup>®</sup> Clean G 410 is a ready-to-use purging compound that is suitable for use in injection moulding machines. The product's active ingredients are highly efficient cleaning additives.

### **Benefits**

- Suitable for high temperature applications
- Economical
- High efficiency

### **Typical Properties**

Appearance: Grey to white granules

These are typical values and should not be used to set specifications.



Polymers and blends	Suitability
High Temperature Thermoplastics (e.g. PEEK,	++
PPS, PSU)	

### **Application**

Lusin® Clean G 410 can be used for the cleaning of screw, barrel and nozzle of injection moulding machines. The product is also suitable for the cleaning of hot-runners of injection moulding machines

Lusin® Clean G 410 is suitable for colour and material change as well as for removal of black specks.

Superior results are obtained when periodic cleaning is performed

Lusin<sup>®</sup> Clean G 410 can be used at processing temperature up to  $410^{\circ}$ C /  $770^{\circ}$ F.

Request your **customized instructions on how to use**Lusin® Clean G 410 by contacting your nearest sales office or local distributor.

### LEGAL NOTICE



# TPU COMPONENTS

Ultra Purge™ MEC-2 features unique contamination removal properties that scrub degradaded TPU from the screw and barrel.

### RECYCABILITY

In cooperation with Fraunhofer IVV, Ultra Purge ™ purging compounds were tested for recyclability. When blended up to 5% (by weight) in compatible and incompatible polymers, Ultra Purge™ purging compounds did not alter the physical or chemical properties of the resulting polymer mixture. Nevertheless, suitability tests must be carried out by the customer to confirm that the use of recycled purging compound does not create manufacturing or quality issues. Please note that neither Fraunhofer IVV nor Chem-Trend will accept any warranty or guarantee for the usability, or liability for damages resulting from the use, of any processing remainders of Ultra Purge™.

### REGIONAL AVAILABILITY

# ULTRA PURGE™ MEC2

Ready-To-Use Purging Compound

### Description

Ultra Purge™ MEC2 is a ready-to-use glass-filled purging compound that is suitable for use in injection moulding machines and extrusion lines. The product's active ingredients are highly efficient cleaning additives.

### **Benefits**

- Rapid cleaning effect
- Easy to use
- High efficiency
- Especially suitable for TPU

### **Typical Properties**

Appearance: Translucent white granules mixed with grayish-brown tablets

These are typical values and should not be used to set specifications.



Polymers and blends	Suitability
Amorphous polymers	+
PA	+
Styrenics	+
TPU	++

### **Application**

Ultra Purge™ MEC2 can be used for the cleaning of screw, barrel and nozzle of injection moulding machines and extrusion lines. It is especially recommended for colour or material change as well as for the removal of black specks.

Superior results are obtained when periodic cleaning is performed.

Ultra Purge™ MEC2 can be used at processing temperature from 190°C / 374°F to 350°C / 662°F.

Request your customized instructions on how to use Ultra Purge™ MEC2 by contacting your nearest sales office or local distributor.



# HOUSEHOLD APPLIANCES

When it comes to white-goods or transparent components Ultra Purge™ 5000 is the universal solution that gets your process flowing.

### **RECYCABILITY**

In cooperation with Fraunhofer IVV, Ultra Purge ™ purging compounds were tested for recyclability. When blended up to 5% (by weight) in compatible and incompatible polymers, Ultra Purge™ purging compounds did not alter the physical or chemical properties of the resulting polymer mixture. Nevertheless, suitability tests must be carried out by the customer to confirm that the use of recycled purging compound does not create manufacturing or quality issues. Please note that neither Fraunhofer IVV nor Chem-Trend will accept any warranty or guarantee for the usability, or liability for damages resulting from the use, of any processing remainders of Ultra Purge™.

### REGIONAL AVAILABILITY

# ULTRA PURGE™ 5000

Ready-To-Use Purging Compound



### Description

Ultra Purge™ 5000 is a ready-to-use purging compound with Ultra-X™ technology that is suitable for use in injection moulding machines and extrusion lines. It consists of high quality thermoplastic polymers as well as highly efficient cleaning additives.

All components of the formulation of Ultra Purge™ 5000 are in compliance with:

US-American legislation for food contact materials (21 CFR) and EU Regulation No 10/2011.

### **Benefits**

- Rapid cleaning effect
- Easy to use
- High efficiency
- Wide range of applications

### **Typical Properties**

Appearance: Grayish-brown and transparent granules mixed with grayish-brown tablets

These are typical values and should not be used to set specifications.



Polymers and blends	Suitability
Amorphous polymers	++

Polymers and blends	Suitability
PA	+
PET	++
Styrenics	+
TPE	+
TPU	+

### **Application**

Ultra Purge™ 5000 can be used for the cleaning of screw, barrel and nozzle, of injection moulding machines and extrusion lines. Also suitable for the cleaning of hot-runners of injection moulding machines.

Ultra Purge™ 5000 is suitable for colour and material change as well as for removal of black specks.

Superior results are obtained when periodic cleaning is performed.

Ultra Purge<sup>TM</sup> 5000 can be used at processing temperature from  $190^{\circ}\text{C} / 374^{\circ}\text{F}$  to  $320^{\circ}\text{C} / 608^{\circ}\text{F}$ .

Request your **customized instructions on how to use**Ultra Purge™ 5000 by contacting your nearest sales office or local distributor.

### LEGAL NOTICE

# **LUSIN**®

### Mould Maintenance Products & Release Agents

### A COMPLETE SOLUTION FOR GREATER EFFICIENCY

For even greater efficiency and cost effectiveness, many of Chem-Trend's maintenance solutions and release agents offer multiple benefits in one product. And when used as a complete system, Lusin® mould maintenance products are designed to enhance the power of each product. As part of a regular maintenance routine, the combination of Lusin® cleaners, lubricants and mould protectants delivers maximum benefits.

### Mould Maintenance Products

- Mould cleaners & degreasers
- Mould protectants
- Lubricants
- Preform and bottle coating

### Release Agents

To find our digital Lusin® catalogue click on the picture or

### NOTE:

search for "Catalogues for Thermoplastics Applications" or "Lusin® Catalogue" on de.chemtrend.com/?lang=en.

### **READ OUR CASE STUDY**

Lusin® MC1718 eliminates buildup in injection moulding.

**CASE STUDY** 



# **VIDEOS**

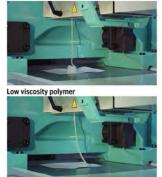
**Education & Application** 

### **EDUCATIONAL VIDEOS**

Why Purge Compounds?



### Viscosity / Melt Flow Index





### **APPLICATION VIDEOS**

Purging via part production



### Purging screw and barrel



### NOTE:

To find our videos on our website, either click on above pictures or search for the above mentioned keywords on de.chemtrend.com/?lang=en.

# **CATALOGUES**

Purge Compounds per Application

### **CATALOGUE AUTOMOTIVE**



### CATALOGUE EXTRUSION APPLICATIONS



### NOTF:

To find our other purge compounds catalogues either click on above pictures or search for "Catalogues for Thermoplastics Applications" on de.chemtrend.com/?lang=en.

### **CATALOGUE FOOD & HEALTHCARE**



### **CATALOGUE SPECIAL APPLICATIONS**





Your notes





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