## ULTRA PURGE<sup>™</sup> PURGING COMPOUNDS TECHNICAL COMPONENTS



Release Innovation<sup>™</sup>



## INDEX

#### WHY PURGE COMPOUNDS?

A Chem-Trend purging compound can purge all of your biggest frustrations and keep you moving forward. When compared to traditional cleaning methods, our purging products provide better cleaning, prevent unwanted stoppages, and save you money.

Best of all, implementing a Chem-Trend purging compound is simple and can be done without any significant changes in your process.



**REQUEST A FREE SAMPLE** today, and swap unnecessary hassle for unlimited potential.

FREE SAMPLE

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# RUBBERISED GRIPS TPE

#### RECYCABILITY

In cooperation with Fraunhofer IVV, tests regarding the recyclability of Ultra Purge<sup>™</sup> purging compound were carried out. The recycled residues consisted of purging compound and two different polymers, compatible as well as incompatible. With additions of up to 5% recycled purging compound, the impact on physical and chemical properties of the resulting recycled material were insignificant in these tests. Nevertheless, suitability tests must be carried out by the customer to confirm that the use of recycled purging compound des not create manufacturing or quality issues. Please note that neither Fraunhofer IVV nor Chem-Trend will accept any warranty or guarantee for the usability, or liability for damages resulting from the use, of any processing remainders of Ultra Purge™.

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#### REGIONAL AVAILABILITY

### LUSIN® CLEAN 1020

Ready-To-Use Purging Compound

#### Description

Lusin<sup>®</sup> Clean 1020 is a ready-to-use purging compound that is suitable for use in injection moulding machines. The product's active ingredients are highly efficient cleaning additives.

NSF registered, conforms to listing requirements H2.

#### Benefits

- Especially dedicated for efficient cleaning of injection moulding machines processing TPE & TPU
- Economical
- No smell

#### **Typical Properties**

Appearance: Yellowish granules

These are typical values and should not be used to set specifications.

Mechanical	Hybrid	Chemical

Polymers and blends	Product
Polyolefins	+
TPE	++
TPU	++

#### Application

Lusin<sup>®</sup> Clean 1020 can be used for the cleaning of screw, barrel and nozzle of injection moulding machines. Also suitable for the cleaning of hot-runner of injection moulding machines.

The product is suitable for colour and material change as well as for removal of black specs.

Superior results are obtained when periodic cleaning is performed.

Lusin® Clean 1020 can be used at processing temperature up to 280°C / 536°F.

#### Request your $\ensuremath{\mathsf{customized}}$ instructions on how to use

Lusin® Clean 1020 by contacting your nearest sales office or local distributor.

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#### LEGAL NOTICE

## HIGH PERFORMANCE POLYMERS

High temperature resins that operate as high as  $400^{\circ}C/752^{\circ}F$ , are known to be difficult to remove from the machine and degrade very quickly.

Ultra Purge HT+ is specifically formulated to help during material changes and carbon removal.

Lusin<sup>®</sup> Clean G 410 has the flexibility to transition from a high temperature resin to a resin with working temperature as low as  $250^{\circ}$ C /  $482^{\circ}$ F.

#### RECYCABILITY

In cooperation with Fraunhofer IVV, tests regarding the recyclability of Ultra Purge<sup>™</sup> purging compound were carried out. The recycled residues consisted of purging compound and two different polymers, compatible as well as incompatible. With additions of up to 5% recycled purging compound, the impact on physical and chemical properties of the resulting recycled material were insignificant in these tests. Nevertheless, suitability tests must be carried out by the customer to confirm that the use of recycled purging compound does not create manufacturing or quality issues. Please note that neither Fraunhofer IVV nor Chem-Trend will accept any warranty or guarantee for the usability, or liability for damages resulting from the use, of any processing remainders of Ultra Purge™.

#### REGIONAL AVAILABILITY

## ULTRA PURGE<sup>™</sup> HT+

Ready-To-Use Purging Compound



#### Description

Ultra Purge™ HT+ is a ready-to-use glass-filled purging compound that is suitable for use in injection moulding machines and extrusion lines. The product's active ingredients are highly efficient cleaning additives.

#### Benefits

- Rapid cleaning effect
- Easy to use
- High efficiency
- Wide range of applications
- Suitable for high temperature applications

#### **Typical Properties**

Appearance: Yellowish granules

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Hybrid

Chemical

Polymers and blends	Product
High Temperature Thermoplastics (PEEK, PPS, PSU)	++

#### Application

Ultra Purge<sup>™</sup> HT+ can be used for the cleaning of screw, barrel and nozzle of injection moulding machines and extrusion lines.

Ultra Purge<sup>™</sup> HT+ is especially recommended for colour or material change as well as for the removal of black specs.

Superior results are obtained when periodic cleaning is performed.

Ultra Purge™ HT+ can be used at processing temperature from 250°C / 482°F to 400°C / 752°F.

Request your **customized instructions on how to use** Ultra Purge<sup>™</sup> HT+ by contacting your nearest sales office or local distributor.

#### LEGAL NOTICE

## LUSIN® CLEAN G 410

Ready-To-Use Purging Compound



#### Description

Lusin<sup>®</sup> Clean G 410 is a ready-to-use purging compound that is suitable for use in injection moulding machines. The product's active ingredients are highly efficient cleaning additives.

#### **Benefits**

- Suitable for high temperature applications
- Economical
- High efficiency

#### **Typical Properties**

Appearance: Grey to white granules

These are typical values and should not be used to set specifications.

Mechanical	Hybrid	Chemical
Polymers and blends		
Polymers and t	olends	Product

#### Application

Lusin<sup>®</sup> Clean G 410 can be used for the cleaning of screw, barrel and nozzle of injection moulding machines. Also suitable for the cleaning of hot-runner of injection moulding machines.

The product is suitable for colour and material change as well as for removal of black specs.

Superior results are obtained when periodic cleaning is performed.

Lusin  $^{\mbox{\tiny (B)}}$  Clean G 410 can be used at processing temperature up to 410 °C / 770 °F.

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Lusin<sup>®</sup> Clean G 410 by contacting your nearest sales office or local distributor.

#### LEGAL NOTICE

# TPU COMPONENTS

Ultra Purge<sup>™</sup> MEC-2 features unique contamination removal properties that scrub degradaded TPU from the screw and barrel.

#### RECYCABILITY

In cooperation with Fraunhofer IVV, tests regarding the recyclability of Ultra Purge™ purging compound were carried out. The recycled residues consisted of purging compound and two different polymers, compatible as well as incompatible. With additions of up to 5% recycled purging compound, the impact on physical and chemical properties of the resulting recycled material were insignificant in these tests. Nevertheless, suitability tests must be carried out by the customer to confirm that the use of recycled purging compound does not create manufacturing or quality issues. Please note that neither Fraunhofer IVV nor Chem-Trend will accept any warranty or guarantee for the usability. or

#### REGIONAL AVAILABILITY

## ULTRA PURGE<sup>™</sup> MEC2

Ready-To-Use Purging Compound

#### Description

Ultra Purge™ MEC2 is a ready-to-use glass-filled purging compound that is suitable for use in injection moulding machines and extrusion lines. The product's active ingredients are highly efficient cleaning additives.

#### Benefits

- Rapid cleaning effect
- Easy to use
- High efficiency
- Especially suitable for TPU

#### **Typical Properties**

Appearance: Translucent white granules mixed with grayish-brown tablets

Mechanical	Hybrid	Chemical
Polymers and blends		Product
Amorphous polyme	ers	+
PA		+
Styrenics (PS,SAN,I	HIPS)	+
TPU		++

#### Application

Ultra Purge<sup>™</sup> MEC2 can be used for the cleaning of screw, barrel and nozzle of injection moulding machines and extrusion lines.

Ultra Purge<sup>™</sup> MEC2 is especially recommended for colour or material change as well as for the removal of black specs.

Superior results are obtained when periodic cleaning is performed.

Ultra Purge<sup>™</sup> MEC2 can be used at processing temperature from 190°C / 374°F to 350°C / 662°F.

#### Request your customized instructions on how to use

Ultra Purge™ MEC2 by contacting your nearest sales office or local distributor.

#### LEGAL NOTICE



# HOUSEHOLD APPLIANCES

When it comes to white-goods or transparent components Ultra Purge<sup>™</sup> 5000 is the universal solution that gets your process flowing.

#### RECYCABILITY

In cooperation with Fraunhofer IVV, tests regarding the recyclability of Ultra Purge<sup>™</sup> purging compound were carried out. The recycled residues consisted of purging compound and two different polymers, compatible as well as incompatible. With additions of up to 5% recycled purging compound, the impact on physical and chemical properties of the resulting recycled material were insignificant in these tests. Nevertheless, suitability tests must be carried out by the customer to confirm that the use of recycled purging compound does not create manufacturing or quality issues. Please note that neither Fraunhofer IVV nor Chem-Trend will accept any warranty or guarantee for the usability, or liability for damages resulting from the use, of any processing remainders of Ultra Purge™.

#### REGIONAL AVAILABILITY

### ULTRA PURGE<sup>™</sup> 5000

Ready-To-Use Purging Compound



#### Description

Ultra Purge<sup>™</sup> 5000 is a ready-to-use purging compound with Ultra-X<sup>™</sup> technology that is suitable for use in injection moulding machines and extrusion lines. It consists of high quality thermoplastic polymers as well as highly efficient cleaning additives.

All components of the formulation of Ultra Purge<sup>™</sup> 5000 are in compliance with US-American legislation for food contact materials (21 CFR) and EU Regulation No 10/2011.

#### Benefits

- Rapid cleaning effect
- Easy to use
- High efficiency
- Wide range of applications

#### **Typical Properties**

Appearance: Grayish-brown and transparent granules mixed with grayish-brown tablets

These are typical values and should not be used to set specifications.

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Mechanical	Hybrid	Chemical

Polymers and blends	Product
Amorphous polymers	++
PA	+

Polymers and blends	Product
PET	++
Styrenics (PS, SAN, HIPS)	+
TPU	+

#### Application

Ultra Purge<sup>™</sup> 5000 can be used for the cleaning of screw, barrel and nozzle, of injection moulding machines and extrusion lines. Also suitable for the cleaning of hot-runner of injection moulding machines.

Ultra Purge<sup>™</sup> 5000 is suitable for colour and material change as well as for removal of black specs.

Superior results are obtained when periodic cleaning is performed.

Ultra Purge<sup>™</sup> 5000 can be used at processing temperature from 190°C / 374°F to 320°C / 608°F.

#### Request your $\ensuremath{\mathsf{customized}}$ instructions on how to use

Ultra Purge<sup>™</sup> 5000 by contacting your nearest sales office or local distributor.

#### LEGAL NOTICE

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### LUSIN<sup>®</sup> Mould Maintenance Products & Release Agents

#### A COMPLETE SOLUTION FOR GREATER EFFICIENCY

For even greater efficiency and cost effectiveness, many of Chem-Trend's maintenance solutions and release agents offer multiple benefits in one product. And when used as a complete system, Lusin<sup>®</sup> mould maintenance products are designed to enhance the power of each product. As part of a regular maintenance routine, the combination of Lusin<sup>®</sup> cleaners, lubricants and mould protectants delivers maximum benefits.

#### Mould Maintenance Products

- Mould cleaners & degreasers
- Mould protectants
- Lubricants

#### **Release Agents**

#### NOTE:

To find our digital Lusin<sup>®</sup> catalogue click on the picture or search for "Catalogues for Thermoplastics Applications" or "Lusin<sup>®</sup> Catalogue" on de.chemtrend.com/?lang=en.

#### READ OUR CASE STUDY

Lusin® MC1718 eliminates buildup in injection moulding.

#### CASE STUDY



### VIDEOS Education & Application

#### EDUCATIONAL VIDEOS

Why Purge Compounds?



#### APPLICATION VIDEOS

Purging via part production



#### NOTE:

To find our videos on our website, either click on above pictures or search for the above mentioned keywords on de.chemtrend.com/?lang=en.

Viscosity / Melt Flow Index







Medium viscosity polymer



#### Purging screw and barrel





s / TPE

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## CATALOGUES

Purge Compounds per Application

#### CATALOGUE AUTOMOTIVE



#### CATALOGUE EXTRUSION APPLICATIONS



#### NOTE:

To find our other purge compounds catalogues either click on above pictures or search for "Catalogues for Thermoplastics Applications" on de.chemtrend.com/?lang=en.

#### CATALOGUE FOOD & HEALTHCARE



#### CATALOGUE SPECIAL APPLICATIONS



tubberized trips / TP



### Your notes




Release Innovation<sup>™</sup>

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